

INTERNATIONAL SEARCH REPORT

International application No.
PCT/AU2004/000949

A. CLASSIFICATION OF SUBJECT MATTER

Int. Cl. 7: B22D 19/16, 19/00, 21/04, F02F 1/00, F16J 10/04

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)
DWPI: F02F 1/-, B22D 19/08, 19/00, 19/16, 21/04 and keywords (Mold+ or mould+ or cast+, liner+ or lining+ or insert+, engine+ or motor+, taper+ or slant+ or slope+ or sloping+ or angl+ or frusto+)

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	US 2002/0185251 A1 (KAMINSKI et al) 12 December 2002 See Figures 3A and 3E, column 4 lines 28-60	1-11
X	US 5771955 A (HELGESEN et al) 30 June 1998 See Figures 4 and 6 and column 4 line 46 to column 5 line 14	1, 2, 4-11
X	US 5365997 A (HELGESEN et al) 22 November 1994 See Figures 4 and 6 and column 4 line 49 to column 5 line 4	1, 2, 4-11
A	US 5361823 A (KUHN et al) 8 November 1994 See column 1 line 50 to column 2 line 20	1-11

Further documents are listed in the continuation of Box C See patent family annex

* Special categories of cited documents:		
"A"	document defining the general state of the art which is not considered to be of particular relevance	"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
"E"	earlier application or patent but published on or after the international filing date	"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
"L"	document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)	"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art
"O"	document referring to an oral disclosure, use, exhibition or other means	"&" document member of the same patent family
"P"	document published prior to the international filing date but later than the priority date claimed	

Date of the actual completion of the international search
18 August 2004

Date of mailing of the international search report

26 AUG 2004

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INTERNATIONAL SEARCH REPORT

Information on patent family members

International application No.

PCT/AU2004/000949

This Annex lists the known "A" publication level patent family members relating to the patent documents cited in the above-mentioned international search report. The Australian Patent Office is in no way liable for these particulars which are merely given for the purpose of information.

Patent Document Cited in Search Report				Patent Family Member			
US	2002185251	CA	2381013	DE	10225657	JP	2003062643
US	5771955	CA	2109487	US	5365997		
US	5361823						
US	5365997	CA	2109487	US	5771955		

Due to data integration issues this family listing may not include 10 digit Australian applications filed since May 2001.

END OF ANNEX

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